

AFFORDABLE TECHNOLOGY

ACCURL[®] performance level is comparable only on machines with much higher standards. These press brakes may be configurable with different equipment to enhance their performance at all levels.

FUTURE-

TUURE

IS

NOW



GENIUS

HIGH PERFORMANCE



ECOLOGY

AccurlUSA promotes a friendly and effective Eco-environment policy, while developing in line with sustainability and environmental concern.

RESEARCH

Due to our diligence and persistent effort in improving our products, our constant research and development has qualified Accurl as a Research Laboratory by the MIUR (Ministry of Education, University and Research).

PATENTS

- AP01+AP02 CNC Sheet Follower Suport
- 5-axis CNC Backgauge With X,R,X2,Z1,Z2
- 6-axis CNC Backgauge With X1,X2,R1,R2,Z1,Z2
- Shears With CE Accumulator Control
- Servo CNC Press Brake With CNC Control

QUALITY

Comprised of proven results & Technology. AccurlUSA offers customers the foremost solution with an impressive quality/price ratio.



AccurlUSA represents a synthesis between technological innovation, & attention to detail/design. Add the best components in the world, and AccurlUSA offers customers the foremost solution with an impressive quality/price ratio.

ACCURLUSA TECHNOLOGY AND PRECISION is easily accessible due to the quality, performance, and accuracy provided at a competitive price.



MAK- ING FUTURE

SINCE 1988

Sheet metal
working
machines



Shaping your future



TABLE OF CONTENTS

	PAGE
.01 Genius range	5
.02 Standard equipment	6
.03 Optional equipment	7
.04 Stand-by eco function	17
.05 Lasersafe	18
.06 Software	21
.07 ACCURL press brakes range	20
.08 Technical specifications	22
.09 Bending table	23



MAIN ADVANTAGES

- .01 / High Precision and Repeatability
- .02 / Extremely quick cycle times
- .03 / Customizable to your needs
- .04 / Aesthetically Satisfying Design
- .05 / 3 Year Warranty

MAK-



GENIUS FULLY CONFIGURABLE

AccurlUSA is fully configurable following the customer's need.

The standard range features models with capacities varying from 30 to 600 tons. Furthermore, ACCURL is capable of building machinery with different configurations upon customers' request.

MOST COMMON CUSTOMIZATION
STROKE, DAYLIGHT, THROAT DEPTH, SIDE FRAME DISTANCE.

ACCURL RANGE

LENGTH CAPACITY	5'3"	6'10"	8'6"	10'	13'5"	19'8"
44 TON	●	●	●			
88 TON		●	●	●		
121 TON			●	●	●	●
150 TON				●	●	●
192 TON				●	●	●
242 TON				●	●	●
275 TON				●	●	●
320 TON				●	●	●
440 TON					●	●
550 TON					●	●
660 TON					●	●

NOTES: - All models allow its integration in robotic cells.
- All models may be used in Tandem or Tridem system.
- Capacity with more than 600 Ton available under request.

AFTER SALE SERVICE

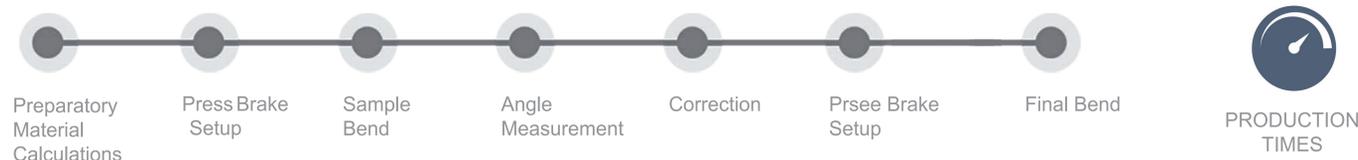
ACCURL enriches its service by means of quality and proximity to the customer. The competence and experience acquired as manufacturer are key factors for the solutions provided and results achieved.

failure as well as training or clarification of doubts. We employ highly skilled and experienced technicians to provide customer's with the best advice, searching for the best metal plate cutting and shaping solutions.

AccurlUSA's goal to the customer is to have excellent service while providing after-sale counseling and support. We believe that technical assistance is vital to the equipment performance and, as such, we decided to provide free lifelong training to all our customer's since 1988. We guarantee immediate intervention for all emergencies, both regarding mechanical

We provide our customer's with qualified technical service, always working with the following goals:

- SOLUTIONS AT THE FIRST CONTACT;
- QUICK RESPONSE;
- QUALITY ASSURED





EQUIPMENT

The right machine configuration is essential to achieve maximum efficiency taking into account the type of intended use.

STANDARD ^S

TYPE	ITEM	ACCURL	PAGE
Control panel	Delem DA-58T ^S control	●	8
Automatic axes	4 automatic axis: Y1 + Y2 + X + R	●	9
Back gauge	BGA back gauge (up to 200 Ton)	●	9
	BGAH back gauge (more than 200 Ton)	●	9
Front safety	Embedded Lazersafe PCSS A0 + LZS-LG-HS	●	9
Rear safety	Safety barriers(Level IV)	●	-
Special systems	Stand-by ECO Function	●	16
Supports	SFA front support	●	10
Top clamping	Quick clamping	●	12
Bottom clamping	Manual clamping	●	12
Offline software	Profile TL	●	15
Others	Hanging swivel in control panel	●	-
	Machine LED status	●	6
	Hex key set	●	-

● Standard ○ Optional

Machine LED status ^S

- Motor OFF
- Reset OK



Protecting your productivity, not just your operators.

/ BUILDING TRUST

CHOOSING IS IMPORTANT

The purpose of each option is to **get the return that is higher than its cost**. For this, it's important to evaluate the return that will be obtained taking into account the work that is intended to accomplish in the future.

OPTIONAL

TYPE	ITEM	PAGE
Control panel	DELEM	CYBELEC
	DA-58T	CybTouch 8/12 PS
	DA-66T	Modeva DNC 15
	DA-69T	VisiTouch 19 ModEva 19 RA
Automatic axes	R	Z1+Z2 X2 9
Back gauge	BGT with 6 automatic axes	9
Front safety	LZS-004-HS	IRIS 10
Angle measurers	React	Iris Plus LaserCheck 11
Front supports	SFS	SFH 14
Rear supports	SPA	15
Follower supports	AP01/AP02	ACF1/ACF2 15
Top clamping	MANUAL	PNEUMATIC HYDRAULIC
	America style	ROL200 PN
	Accurl euro style	ROL200 MAN(Double clamp)
	Wila M	Wila PN Wila HYD 18
Bottom clamping	CROWNING	
	CNC	MANUAL
ROLLERI	○	○
	○	○
WILA	○	○
	○	○
LED tool locator	ACCURL LedBar	Wila Smart Tool Locator 19
Tool identification	WILA TIPS	11
Tool cabinet	ARM 1	ARM 2 ARM1A 21
Offline software	Delem Profile T2D	Delem Profile T3D Bend 21
Others	S-Boost	20

EQUIPMENT CONTROLS

DELEM								
	DA -52s	DA -58T ^S	DA -66T	DA -69T	DA -66T	DA -69T	DA -69T	DA -69T
Delem								
Axes	4	4	4	4	8	8	8	8
Screen	10"	7"	15"	12"	7"	19"	17"	15"
2D graphic view	-	-	●	●	●	●	●	●
3D graphic view	-	-	-	-	●	○	●	●
3D programming	-	-	-	-	-	○	●	●
Auto tooling selection	-	-	-	●	●	-	●	●
Touch screen	●	●	●	●	●	●	●	●
USB ports	1	1	1	1	2	1	2	1
2D DXF import	-	-	-	-	-	-	●	●
3D IGES/STEP import	-	-	-	-	-	-	●	●
3D Offline import	-	-	-	-	○	-	●	●
Export DXF 2D FP	-	-	-	-	-	-	●	●
Offline software	Profile TL	PC Modeva	Profile TL	PC Modeva	Profile TL	PC Modeva	Profile T3D	PCRA Premium
	CybTouch 8 PS	CybTouch 12 PS	VisiTouch 19	ModEva 19 RA				
CYBELEC								

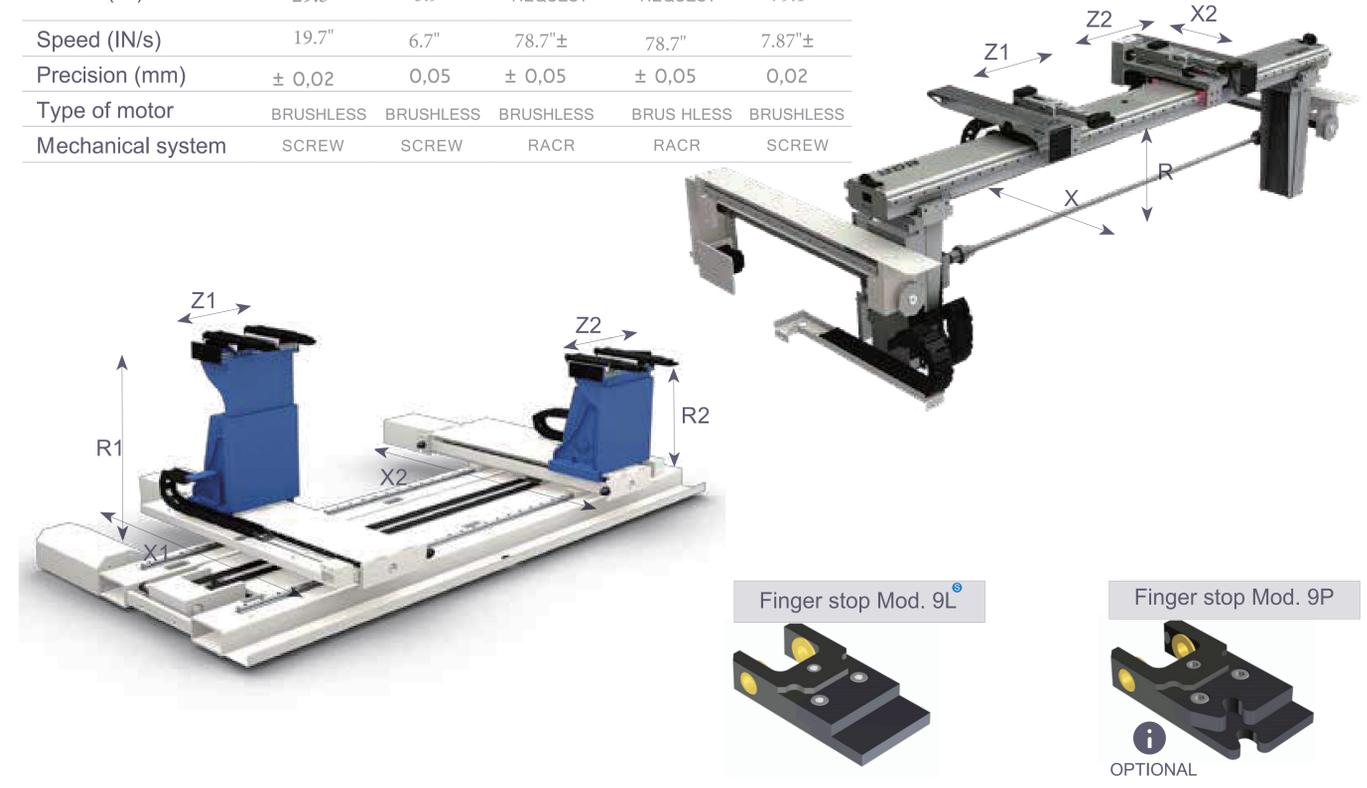
● Standard ○ Opcional



BACK GAUGES

ACCURL[®] Press brakes are equipped with our BGA Series CNC backgauge composed by a solid structure in order to assure the foremost repetitiveness and high precision in axes positioning.

BGA ^S	X ^S	R ^S	Z1	Z2	X2
Stroke (IN)	29.5"	5.9"	UNDER REQUEST	UNDER REQUEST	79.1"
Speed (IN/s)	19.7"	6.7"	78.7"±	78.7"	7.87"±
Precision (mm)	± 0,02	0,05	± 0,05	± 0,05	0,02
Type of motor	BRUSHLESS	BRUSHLESS	BRUSHLESS	BRUSHLESS	BRUSHLESS
Mechanical system	SCREW	SCREW	RACR	RACR	SCREW



BGA-6	X1	X2	R1	R2	Z1	Z2
Stroke (mm)	800	800	200	200	UNDER REQUEST	UNDER REQUEST
Speed (mm/s)	600	600	200	200	550	550
Precision (mm)	± 0,02	± 0,02	± 0,02	± 0,02	± 0,05	± 0,05
Type of motor	BRUSHLESS	BRUSHLESS	BRUSHLESS	BRUSHLESS	BRUSHLESS	BRUSHLESS
Mechanical system	SEREW	SEREW	SEREW	SEREW	RACK	RACK

LAZERSAFE OPTICAL SAFETY GUARDS

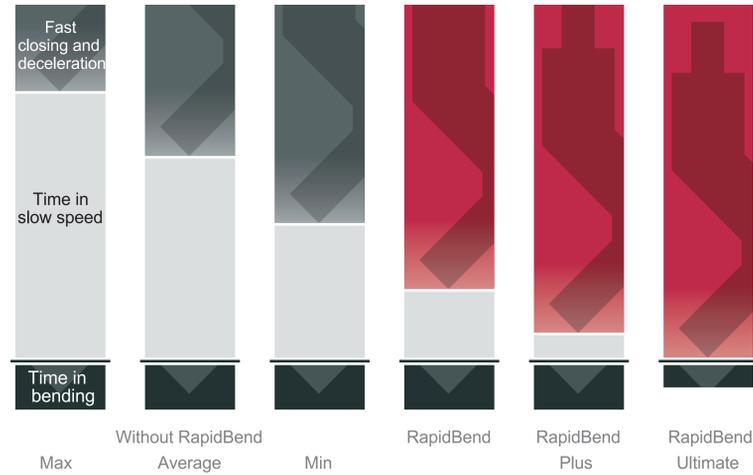
Performance without compromise.

ACCURL® use LazerSafe LZS-LG-HS® guarding system which offers a highly effective solution for both operator safety and machine productivity. Designed for use with Lazer Safe's PCSS A Serice, the Lazersafe is category 4 compliant and meets the world's most demanding international safety standards(CE Certified Category 4 Safety Controller with integrated).

Optical protection systems with RapidBendtechnology employs a patented progressive muting process that enables the press brake to close safely at high speed until the tool opening is only 6mm. This reduces the slow speed travel distance to enhance machine productivity.

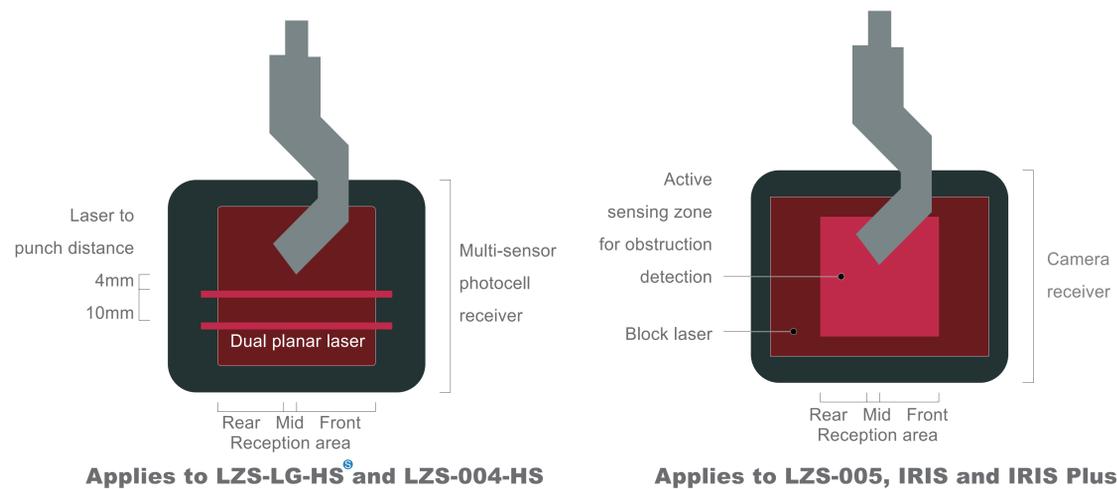


RapidBend Plus reduces the speed change point even further from 6mm down to just 2mm to significantly enhance machine productivity, especially in high level production environments.



Automatic tool alignment:

The Systems with a camera receiver feature automatic tool alignment that eliminates the need for precise manual adjustment and reduces tool set-up time. After tool change simply press the TOOL ALIGN button on the receiver. The receiver scans the punch to locate the tool tip then automatically adjusts the protection zone.



Certification And Standards Compliance:

LZS Series and IRIS Series hardware and software is CE Certified and compliant with all international press brake safety standards including EN12622, ANSI B11.3-2012, CSA Z142-10 and NR12.

WILA TOOL IDENTIFICATION AND POSITIONING SYSTEM (TIPS)

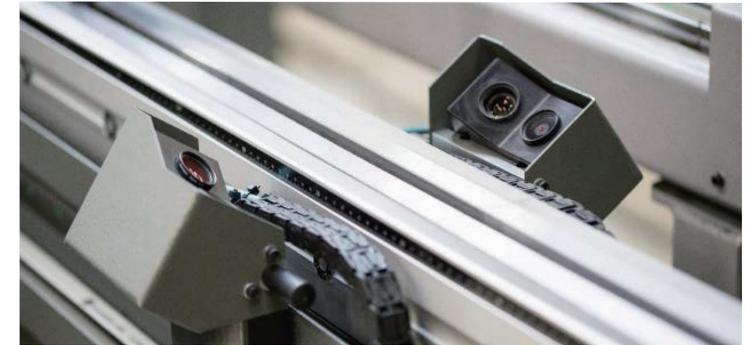


The WILA TIPS system is an integrated part of the press brake control system, and helps to identify tools and to continuously read their position. The tools are localized and identified irrespective of whether they are located in the upper clamping, lower clamping or storage system.

LASER CHECK ANGLE MEASUREMENT SYSTEM

Laser Check, manufactured by Data M Engineering, is a bend angle measurement and correction system by means of a laser beam. The device is made of a laser and a camera on both sides of the bending line. Detection is carried out in this way

- a laser beam is projected on the sheet metal surface
- the camera detects the laser beam
- the angle between the beam and the camera axis determines the bend angle



ANGLE MEASURERS

MODEL	REA CT	IRIS PLUS	LASERCHECK (10 / 11 / 12)
Type	Protractor	Camera	Laser
Active correction	-	●	●
Accuracy	± 0,1°	up to 0,25°	± 0,1°
Max. V die	-	35 mm	200 mm

ACCURL

TOP CUSTOMIZATION

At AccurlUSA, we believe that nobody knows your business better than you! That's why we offer a completely customizable Press Brake format, from BackGauge configuration to Control sophistication, the choice is YOURS!

SUPPORTS

Sheet supports are auxiliary bending accessories. They must be chosen according to the dimensions and weight of the pieces.

Front supports: Support the plate during the front feed;
 Back supports: Support the plate in the approach to the back gauge;
 Follower supports: Support the movement of the plate during the bending.



The plate supports can be customized according to the needs of the customer.

FRONTAL SUPPORTS

SFA®



- . Supported on any position of the clamps;
- . Manual height regulation;
- . Device for approaching to the die;
- . Load capacity:
 - < 200 Ton: 75 kg per support
 - ≥ 200 Ton: 150 kg per support.

SFS



- . Supported on sliding guides;
- . Can be placed at any point along the length;
- . Manual height regulation;
- . Millimetric scale;
- . Ball transfer units to facilitate handling parts;
- . Adjustable plate stop;
- . Device for approaching to the die;
- . Removable supports;
- . Load capacity:
 - < 200 Ton: 100 kg per support
 - ≥ 200 Ton: 150 kg per support.

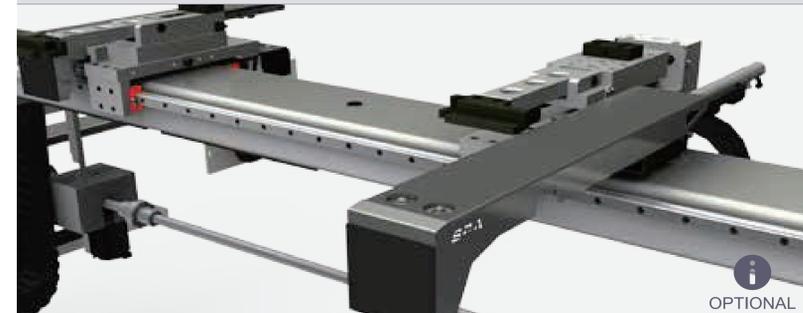
SFH



- . Supported on sliding guides;
- . Continuous manual height regulation;
- . Millimetric scale;
- . Ball transfer units to facilitate handling parts;
- . Adjustable plate stop;
- . Load capacity – 2000 kg per support.

REAR SUPPORTS

SPA



SPA supports are installed on the fingers of the back gauge. They can be activated in pre-defined bending and enable the plate to slide until it lies adjacent to the back gauge.

Load capacity – 30 kg per support.

OPTIONAL

FOLLOWER SUPPORTS

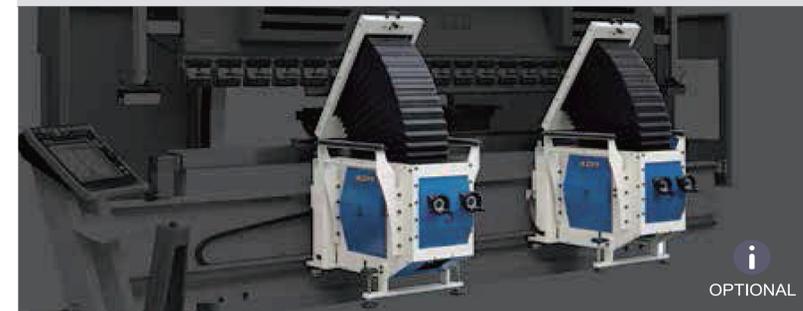
AP01/AP02



- . Automatic bending follower supports;
- . Controlled by CNC;
- . Recommended for heavy parts or large thin plate;
- . Supported on longitudinal sliding rails;
- . X and Y position adjustment;
- . Load capacity – 180 kg per support.

OPTIONAL

ACF1/ACF2



- . Automatic bending follower supports. Controlled by CNC;
- . Recommended for heavy parts or large thin plate;
- . Supported on longitudinal sliding rails;
- . X and Y position adjustment;
- . Load capacity:
 - ACF 1: 160 kg per support
 - ACF 2: 400 kg per support.

OPTIONAL

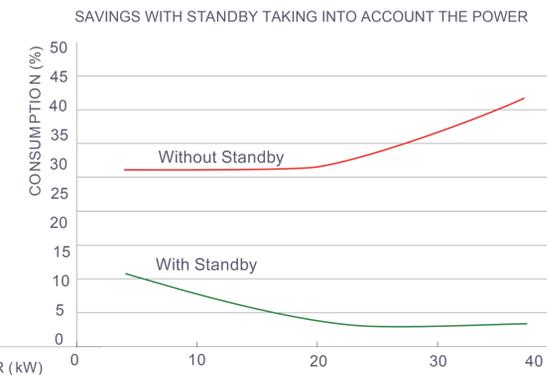
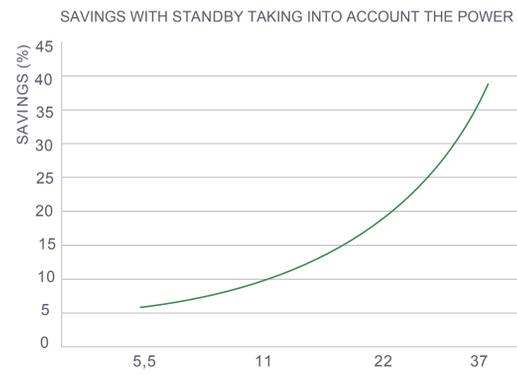
STAND-BY ECO FUNCTION[®]

AccurlUSA promotes a friendly environmental policy, and, as such, all equipment features the **StandbyFunction**. This function promotes energy savings by enabling the ability to reduce power consumption.



- Short cycle time
- Low energy consumption
- Low maintenance
- Low noise

Standby Function ensures an effective economy of energy on an automatic basis.



BE PART OF IT



ACCURL GREEN INTEGRATED NATURE

Developing in line with sustainability and environmental concern

NEW WILA PRO STANDARD TOOLING SYSTEM

Wila's 'New Standard' Tooling System has become the market leader for precision, quality and flexibility. The self seating and self aligning features considerably improve your set up times and productivity of your Press brake. Both bottom (OZU) and top (BIU) tooling are clamped hydraulically. The bottom clamping is integrated in the crowning table.

New Standard tooling is safe: the Safety-Click system (for top tools up to 12,5 kg) enables vertical loading and unloading of your top tooling without any risk. Working surfaces and bending radius of New Standard tooling are hardened and precision ground for maximum longevity.



SMART TOOL LOCATOR (STL)

The Smart Tool Locator (STL) further increases your Press brake productivity. The system indicates the correct clamping position of your tooling during tool set up and indicates the active tool location in production mode with the use of LED's.

The Smart Tool Locator offers significant benefits in speed, precision and flexibility.



WILA STANDARD PRO CROWNING AND TOOL HOLDERS

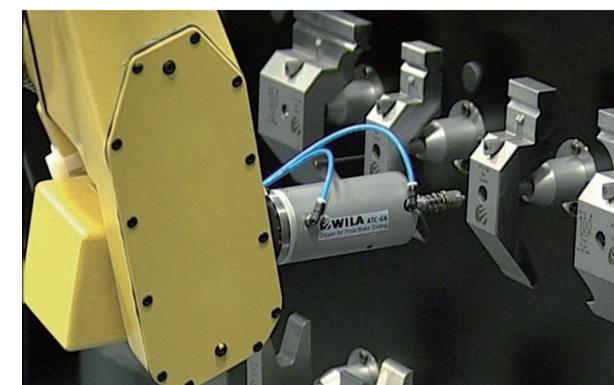
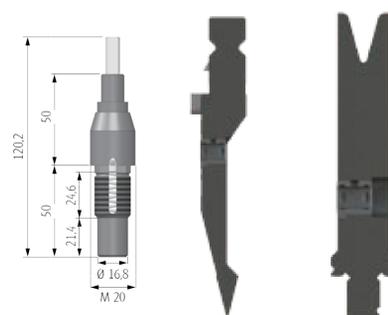
WILA Crowning systems fully compensate for the deflection in Press brakes. This results in a consistent bending angle across the entire length of the machine. WILA New Standard Crowning Systems utilizes accuracy.



AUTOMATIC TOOL CHANGE ATC-G7 GRIPPERZ

With the introduction of the ATC-G7 Gripper, Wila makes it possible for robotic press brakes to bend small batches of various products in random order automatically. Now, bending on demand has been made possible

DOCKING STATION SET DOCKING PINS ATC-ADAPTOR BIU



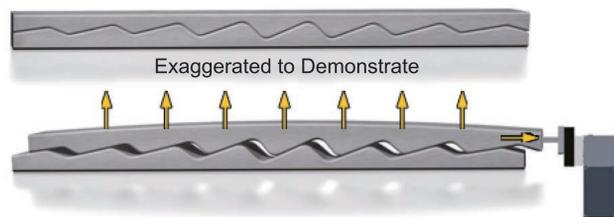
GRIPPER ATC-G7

Specifications	Ø70 *256 mm
Weight	2,5 kg
Change-over time	5 seconds
Max. tool weight	12,5 kg
Min. ~ max. tool length	20 ~ 255 mm
Tool shapes	handles all the WILA New Standardž top and bottom tool models

CROWING TABLE[®]

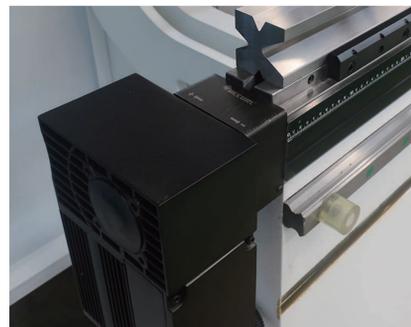
This system enables the user to offset deformations of the beam while bending. Thus allows the angle to remain constant throughout the entire bend length.

The compensating arc is accurately calculated taking into account the design of the machine and its deformations under load. The process is automatic and the calculation takes into account the thickness of the sheet, type of material, opening of the V and length.



Genius Series Comes Standard with Accurl Pro CNC Crowing System

PROMECAM[®]



WILA



S-BOOST

Increased productivity is a major goal of today's enterprises. **S-Boost** is a fast speed up and down system that offers a greater

S-boost 1	up to 200 Ton
S-boost 2	from 200 to 300 Ton

NOTE: Speed values with S-Boost are described on page 13.



TOOL CABINET

	Shelves	Sliding shelves
Arm1	4	-
Arm2	8	-
Arm1A	4	●

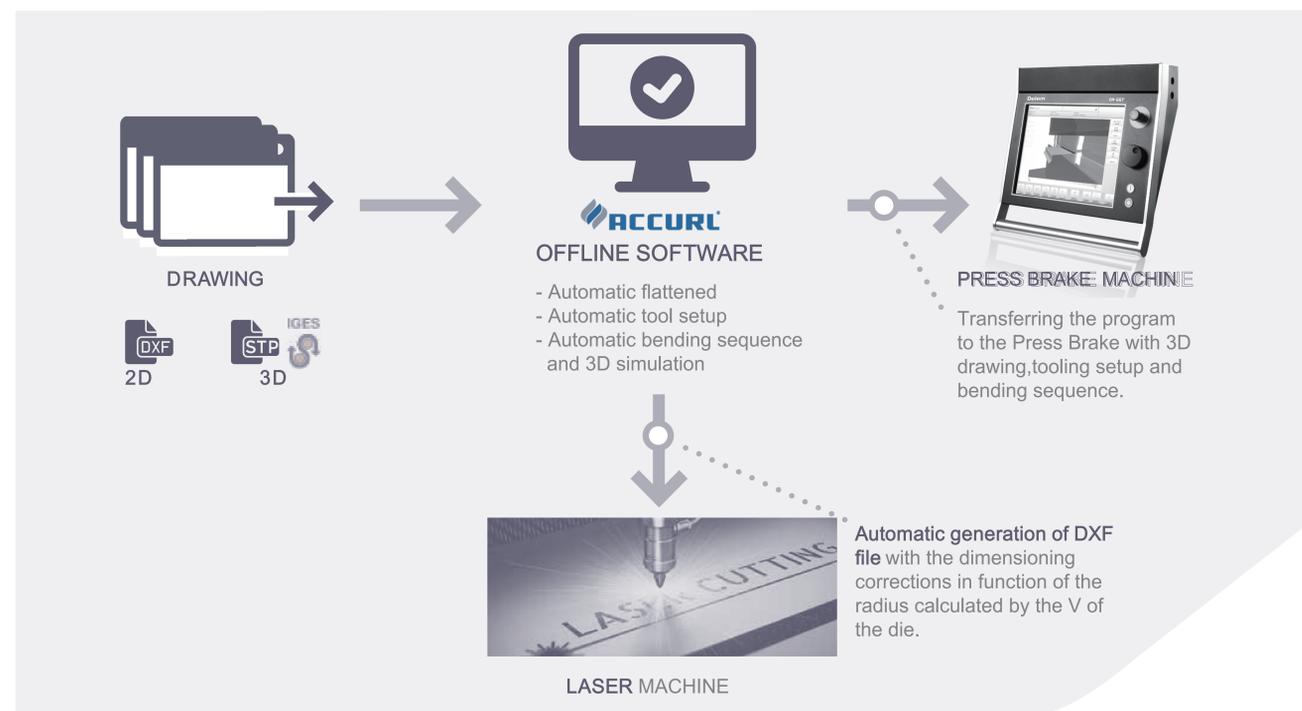


OFFLINE SOFTWARE

Offline software is an indispensable tool to increase the profitability of a machine. All ACCURL machines have offline software included depending on the machine control.

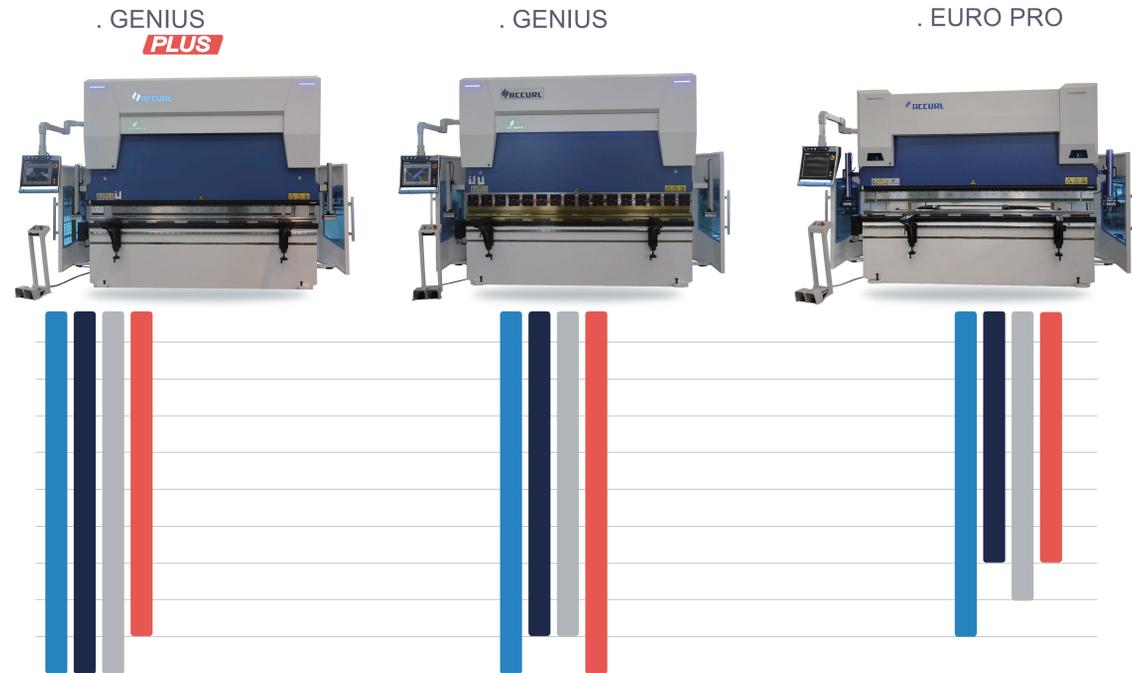
In the case of 3D software's allow the import of the 2D / 3D files automatically realizing the programming of the bending and creating a file for the cut.

	2D	3D
Profile TL [®]	●	-
Profile T2D	●	-
Profile T3D	●	●
PC Modeva	●	●
PC RA	●	●
Radbend	●	●



PRESS BRAKES RANGE

AccurlUSA offers 3 series of Press Brakes each equipped with different configurations, but with common characteristics & high quality. When considering to purchase, one must focus on choosing the most appropriate equipment for the job, also taking into account the ROI.



- Accuracy
- General speed's
- Structural Performance
- Stroke range

OTHER ELEMENTS

	STANDARD CONTROZ	STANDARD AXES	PROFILE TL [®]	PROFILE T3D	ECO FUNCTIN
EURO PRO	Delem DA -58T	4	●	-	-
GENIUS	Delem DA -66T	6	●	-	●
GENIUS PLUS	Delem DA -66T	6	●	●	●



ACCURL INNOVATION

AccurlUSA's strategic approach is sustainable growth to ensure a constant investment in our innovation which will result in added value for our company and customers.

FUTURE FORWARD

We embrace future challenges, and we give our contribution to help industries get prepared for the next step, that's AccurlUSA's main commitment.

Day-to-day operations are important, but long-term business strategy will determine the ongoing and further success. Building a reliable board of principles will help to ensure that our vision for the future will be carried forward.

KNOW-HOW

Nearly 50 years of expertise in the manufacturing of Press brakes and Guillotines give us the security and experience that is needed for future challenges.

TRUST + RELIABILITY

High standards of quality, along with our team built by the best training and knowledge is what composes our success. Our products are the result of a continued focus on improving internal processes by high quality levels, which result in the recognition of Accurl as a quality guaranteed machine.

SUSTAINABLE GROWTH

The purpose of Accurl's strategy is sustainable growth that can ensure a constant investment in innovation, which results in added value for the customer.

SPECIFICATIONS

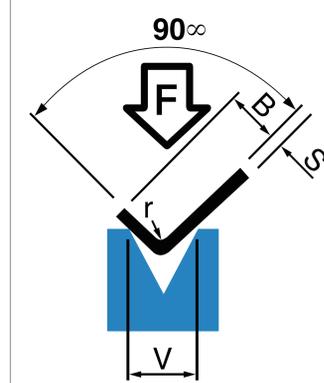
	Bending length		Throat depth	Beam stroke	Daylight [®]	Daylight 2 *	Y axis speed				Oil capacity	Back gauge stroke	Motor power	Dimensions				Height under the floor	Aprox. weight
	FT	Ton					mm/s	Gal	in	HP				in					
			in	in				Fast	Bending	Return (rs)	S-Boost *								
Genius B1330	4'1"	33	11.8"	6.3"	12.6"	20.5"	210	0-10/ 20*	140	230	20	23.7"	4	72"	77"	66"	48"	0	6450
Genius B1540	4'9"	44	11.8"	6.3"	12.6"	20.5"	210	0-10/ 20*	140	230	20	23.7"	5	90"	92"	66"	63"	0	8450
Genius B2050	6'8"	55	12.6"	7.8"	16.6"	20.5"	210	0-10/ 18*	145	220	32	29.6"	7.5	100"	98"	66"	63"	0	10,450
Genius B2580	8'6"	88	11.8"	10.3"	18.9"	21.7"	210	0-10/ 18*	145	220	32	29.6"	10	132"	106"	66"	83"	0	14,250
Genius B3080	10'1"													133"	106"	66"	102"	0	15,600
Genius B20110	6'9"	121	17.8"	11.9"	18.9"	21.7"	200	0-10/ 18*	145	220	50	29.6"	10	113"	110"	80"	63"	0	15,500
Genius B25110	8'6"													133"	110"	80"	83"	0	16,800
Genius B30110	10'1"	121	17.8"	11.9"	18.9"	21.7"	200	0-10/ 18*	145	220	50	29.6"	10	133"	110"	80"	102"	0	18,430
Genius B35110	11'9"													172"	110"	80"	122"	0	20,950
Genius B40110	13'4"	150	17.8"	11.9"	18.9"	21.7"	200	0-10/ 17*	125	200	60	29.6"	15	192"	110"	80"	122"	0	22,650
Genius B60110	20'													274"	3120	77"	200"	0	42,200
Genius B30135	10'1"	150	17.8"	11.9"	18.9"	21.7"	200	0-10/ 17*	115	180	60	29.6"	15	135"	122"	67"	102"	0	22,430
Genius B35135	11'9"													173"	112"	67"	122"	0	23,805
Genius B40135	13'4"	192	17.8"	11.9"	18.9"	21.7"	200	0-10/ 17*	135	205	60	29.6"	20	192"	112"	67"	122"	0	24,970
Genius B60135	20'													274"	122"	77"	200"	0	44,650
Genius B30175	10'1"	192	17.8"	11.9"	18.9"	21.7"	200	0-10/ 17*	135	195	60	29.6"	20	136"	114"	68"	102"	0	23,600
Genius B35175	11'9"													173"	114"	68"	122"	0	26,900
Genius B40175	13'4"	242	17.8"	11.9"	18.9"	21.7"	200	0-10/ 17*	135	200	77	29.6"	20	192"	114"	68"	122"	0	27,500
Genius B60175	20'													274"	129"	80"	200"	0	53,640
Genius B30220	10'1"	242	17.8"	11.9"	18.9"	21.7"	200	0-10/ 17*	110	180	77	29.6"	20	173"	114"	77"	102"	0	27,900
Genius B35220	11'9"													173"	114"	77"	122"	0	29,900
Genius B40220	13'4"	275	17.8"	15.8"	21.7"	23.6"	180	0-10/ 17*	110	195	105	29.6"	25	192"	114"	77"	122"	0	32,400
Genius B60220	20'													275"	122"	80"	200"	0	60,000
Genius B30250	10'1"	275	17.8"	13.8"	21.7"	23.6"	180	0-10/ 17*	130	205	105	29.6"	25	173"	135"	77"	102"	0	33,900
Genius B35250	11'9"													173"	135"	77"	122"	0	25,900
Genius B40250	13'4"	350	17.8"	15.8"	21.7"	23.6"	180	0-10/ 17*	110	195	125	29.6"	40	192"	135"	77"	122"	0	36,250
Genius B60250	20'													276"	147"	80"	200"	0	75,320
Genius B30300	10'1"	350	17.8"	15.8"	21.7"	23.6"	180	0-10/ 17*	130	205	125	29.6"	40	173"	135"	77"	102"	0	36,850
Genius B35320	11'9"													173"	135"	77"	122"	0	38,700
Genius B40320	13'4"	440	17.8"	15.8"	23.7"	25.2"	170	0-10	90	195	125	29.6"	40	192"	135"	77"	122"	0	40,150
Genius B60320	20'													277"	147"	84"	200"	0	82,200
Genius B35400	11'9"	440	17.8"	15.8"	23.7"	25.2"	170	0-10	120	-	100	39.4"	40	173"	147"	90"	122"	0	51,200
Genius B40400	13'4"													194"	147"	90"	122"	0	52,900
Genius B60400	20'	277"	153"	96"	200"	0	88,200												
Genius B35450	11'9"	500	17.8"	15.8"	23.7"	25.2"	150	0-10	105	-	100	39.4"	40	173"	146"	90"	122"	0	52,750
Genius B40450	13'4"													194"	146"	90"	122"	0	55,100
Genius B60450	20'	277"	148"	96"	200"	53"	91,650												
Genius B35500	11'9"	550	17.8"	15.8"	23.7"	25.2"	140	0-10	105	-	100	39.4"	40	178"	148"	96"	122"	0	57,960
Genius B40500	13'4"													200"	148"	96"	122"	0	61,200
Genius B60500	20'	280"	160"	100"	122"	66"	96,900												
Genius B40600	13'4"	660	17.8"	17"	25.6"	27.2"	130	0-10	115	-	160	39.4"	60	200"	157"	100"	122"	35"	71,850
Genius B60600	20'													280"	160"	99"	200"	66"	99,700

* Optional

BENDING TABLE

. Required bending power (Ton/m)
Rm=42 daN/mm² - Rm=70 daN/mm²

			S (mm)																				
R	B	V	0,5	0,6	0,8	1	1,2	1,5	2	2,5	3	4	5	6	8	10	12	15	20	25	30		
0,5	3	4	4 ₇	6 ₁₀	12 ₂₀																		
0,7	3,5	5	3 ₅	5 ₈	9 ₁₅	15 ₂₅																	
0,8	4	6	2 ₄	3 ₆	7 ₁₂	11 ₁₉	18 ₃₀																
1	5,5	8		2 ₄	5 ₈	8 ₁₃	12 ₂₁	21 ₃₅															
1,3	6,5	10			4 ₆	6 ₁₀	9 ₁₅	15 ₂₆	30 ₅₀														
1,5	8	12				5 ₈	7 ₁₂	12 ₂₀	23 ₃₈	39 ₆₆													
2	10,5	16					5 ₈	8 ₁₃	16 ₂₆	27 ₄₅	44 ₇₁												
2,5	13	20						6 ₁₀	12 ₁₉	20 ₃₃	31 ₅₂	60 ₁₀₁											
3,2	16,5	25							9 ₁₅	14 ₂₄	23 ₃₈	44 ₇₃	76 ₁₂₆										
4,4	21	32								11 ₁₈	16 ₂₇	32 ₅₃	54 ₉₀	85 ₁₄₂									
5	26	40									12 ₂₁	23 ₃₈	39 ₆₆	62 ₁₀₃	121 ₂₀₂								
6,5	32,5	50										18 ₃₀	29 ₄₈	45 ₇₆	88 ₁₄₇	151 ₂₅₂							
8	41	63											22 ₃₇	33 ₅₅	70 ₁₁₇	109 ₁₈₂	173 ₂₈₈						
10	52	80												25 ₄₂	46 ₇₇	79 ₁₃₁	124 ₂₀₇	213 ₃₅₄					
12	65	100													35 ₅₉	58 ₉₆	91 ₁₅₁	155 ₂₅₈	302 ₅₀₄				
15	81,5	125														44 ₇₄	66 ₁₁₀	113 ₁₈₉	220 ₃₆₇	378 ₆₃₀			
20	104	160															50 ₈₃	81 ₁₃₅	158 ₂₆₃	269 ₄₄₈	425 ₇₀₉		
25	130	200																62 ₁₀₄	89 ₁₄₈	197 ₃₂₈	310 ₅₁₇		
37	163	250																		144 ₂₄₀	227 ₃₇₈		
45	195	300																			120 ₂₀₀	173 ₂₈₈	



B

C

i ALL DIMENSIONS CAN BE DIFFERENT ON CUSTOMIZED MACHINES.

THE DIMENSIONS FOR TRANSPORT CAN BE DIFFERENT.



AccurlUSA Machine Tools

Proudly Engineered &
Designed in the USA

T: 866-832-1425
Accurl.us